

Alanates – Synthesis, Transformation Mechanism and Technical State of the Art

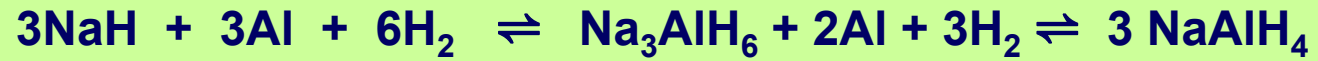
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INSTITUTE OF NANOTECHNOLOGY

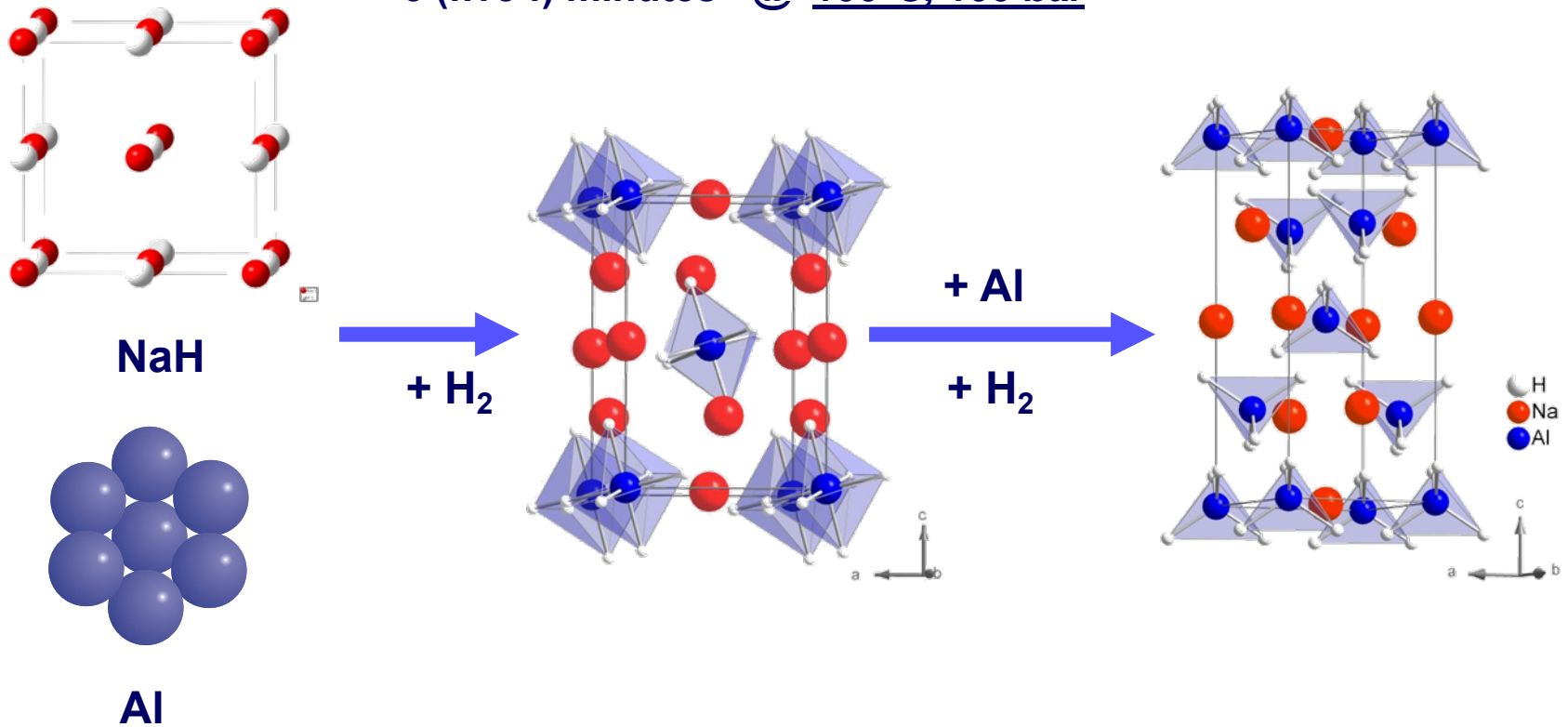


- The role of dopants
- Transformation mechanism
- Alanates on the nanoscale
- System integration

How is it possible that an alanate transforms so fast ?



5 (five !) minutes @ 100°C, 100 bar



- ▶ **Stepwise solid state reaction (2 solids + 1 gas)**
- ▶ **Massive mass transport in the solid**
- ▶ **Comparably low temperature (100 °C)**

- ? **What is the function of the catalyst**
- ? **What is the rate limiting step**
- ? **What is the diffusing species: NaH or Al or ?**
- ? **What is the reaction mechanism**

Function of Ti dopant ?

Early hypothesis:

Ti species can act as heterogeneous catalyst for splitting / recombination of H_2



True ! (Schüth et al. , 2006: H_2/D_2 isotope scrambling with Ti-doped $NaAlH_4$)



But: This is not the rate determining step ! (Fichtner et al, *Nanotechnology*, 2003)



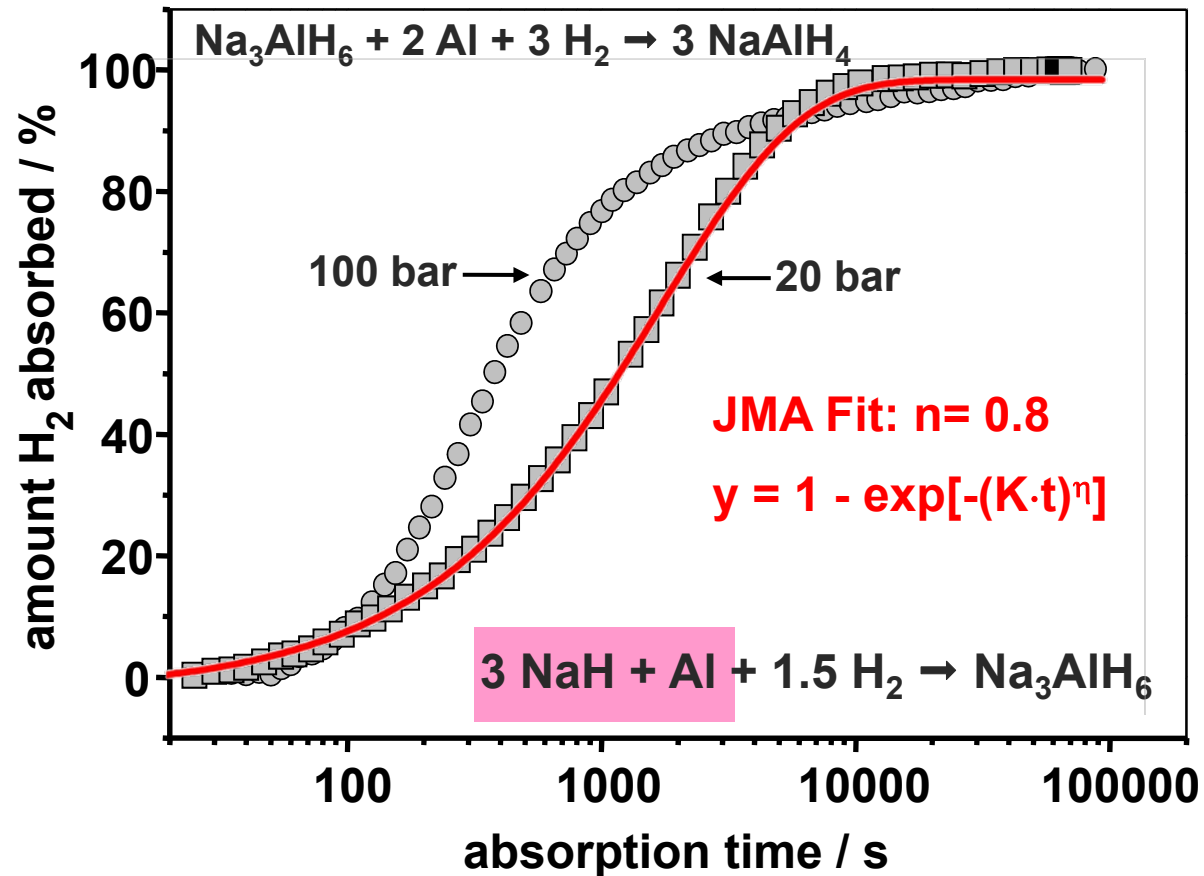
There must be other functions of Ti ; e.g. Ti improves mass transport

(Kircher and Fichtner, J. Appl. Phys. 95, 2004)

Rate Limiting Steps (Isothermal absorption)

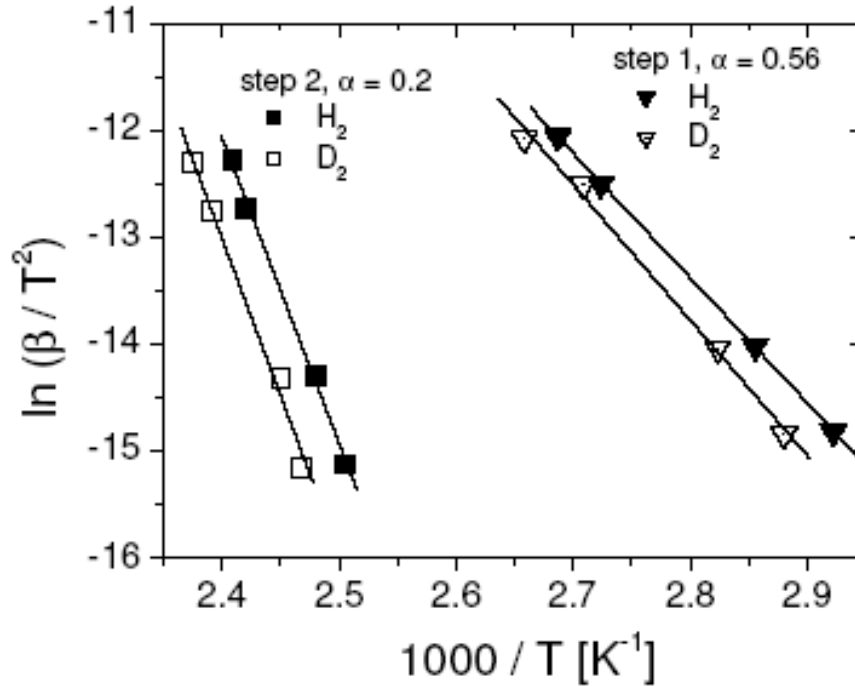
Nucleation theory:

JMA equation



Diffusional growth: $n = 0.5, 1$ for 1- or 2- dimensional growth

Kinetic Isotope Study with H and D



Kinetic isotope effects studied by isothermal and non-isothermal methods

$$\ln \frac{\beta}{T^2} \sim -\frac{E_a}{RT} \quad \text{KAS}$$

Activation Energy

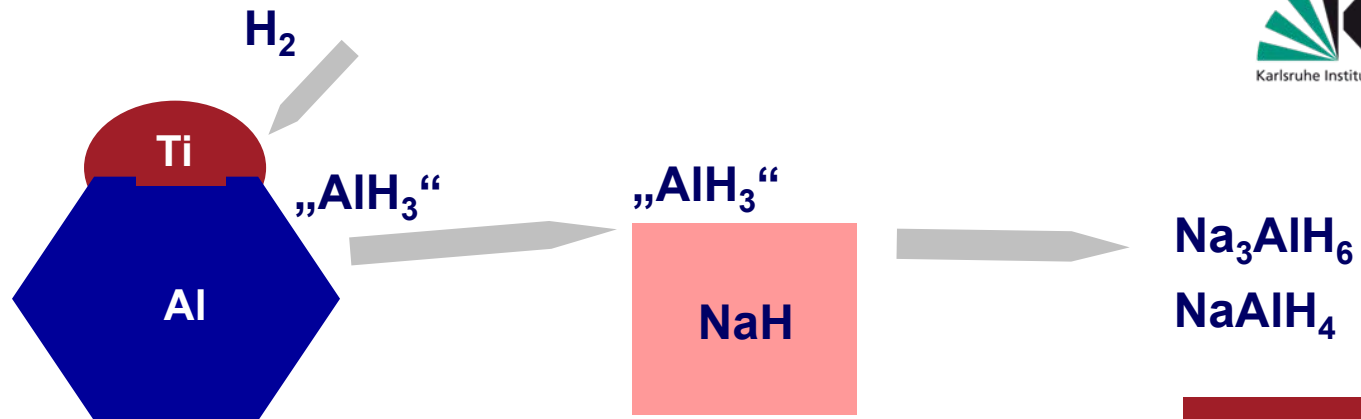
step 1	H ₂ [kJ/mol]	D ₂ [kJ/mol]
KAS (average)	95.1	102.6
max rate	92.1	101.6

$$E_a \sim aE_n + bE_g$$

$$\frac{\sqrt{1}}{\sqrt{2}} \approx 0.70 \quad \text{H}$$

$$\frac{\sqrt{30}}{\sqrt{33}} \approx 0.95 \quad \text{AlH}_3$$

W. Lohstroh, M. Fichtner, Phys. Rev. B 75 (2007)



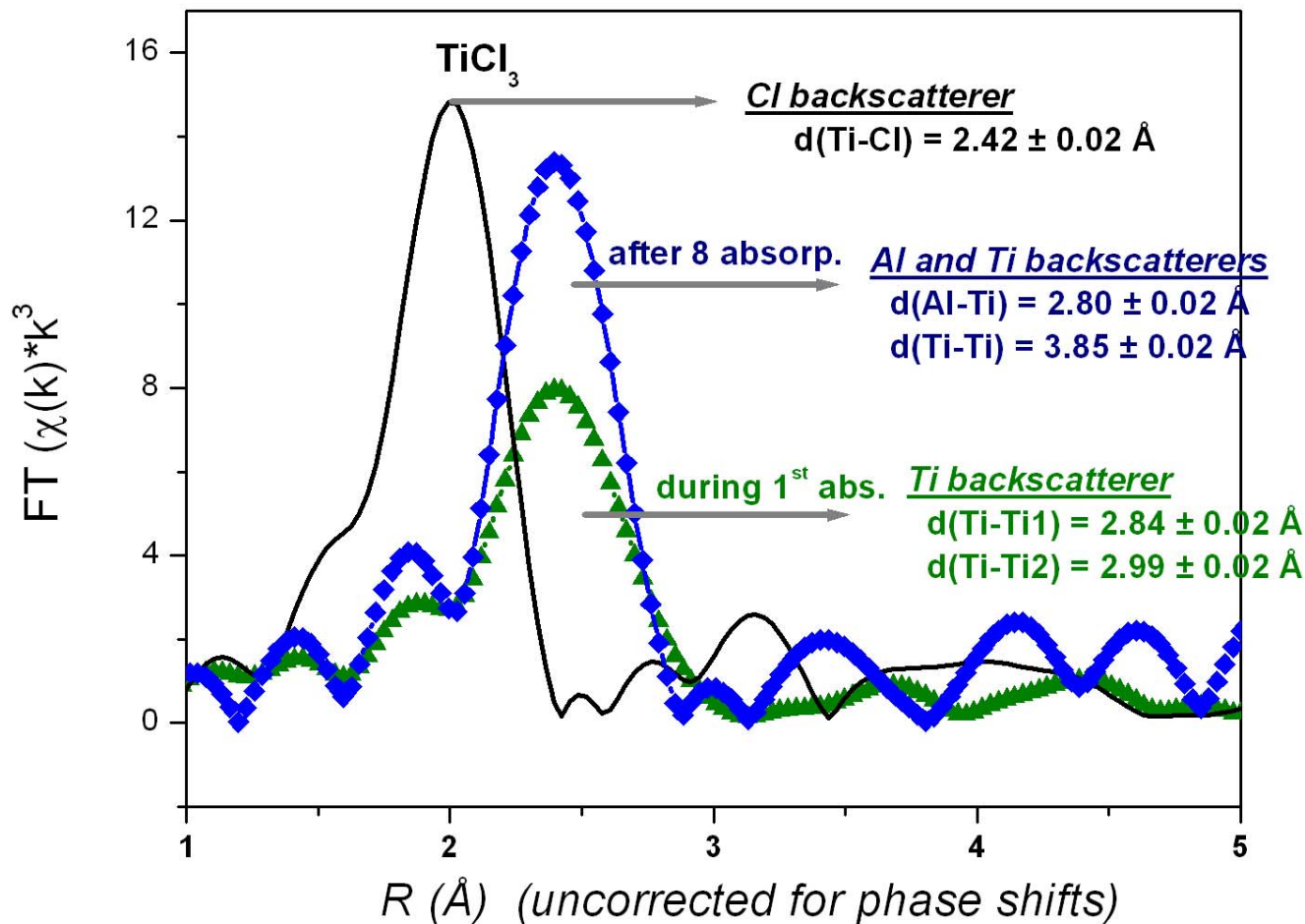
Mechanism

- ✓ Ti-Catalyst helps the formation of intermediate AlH_x species
→ Theoreticians
- ✓ What we see in a kinetic experiment is the transport limitation of the diffusing AlH_x species !
- ✓ This would explain and reunite the seemingly contradictory findings made by theoreticians and experimentalists.

Investigation of dopants

- How does the local structure of dopant evolve during doping and cycling?
- What are the consequences?

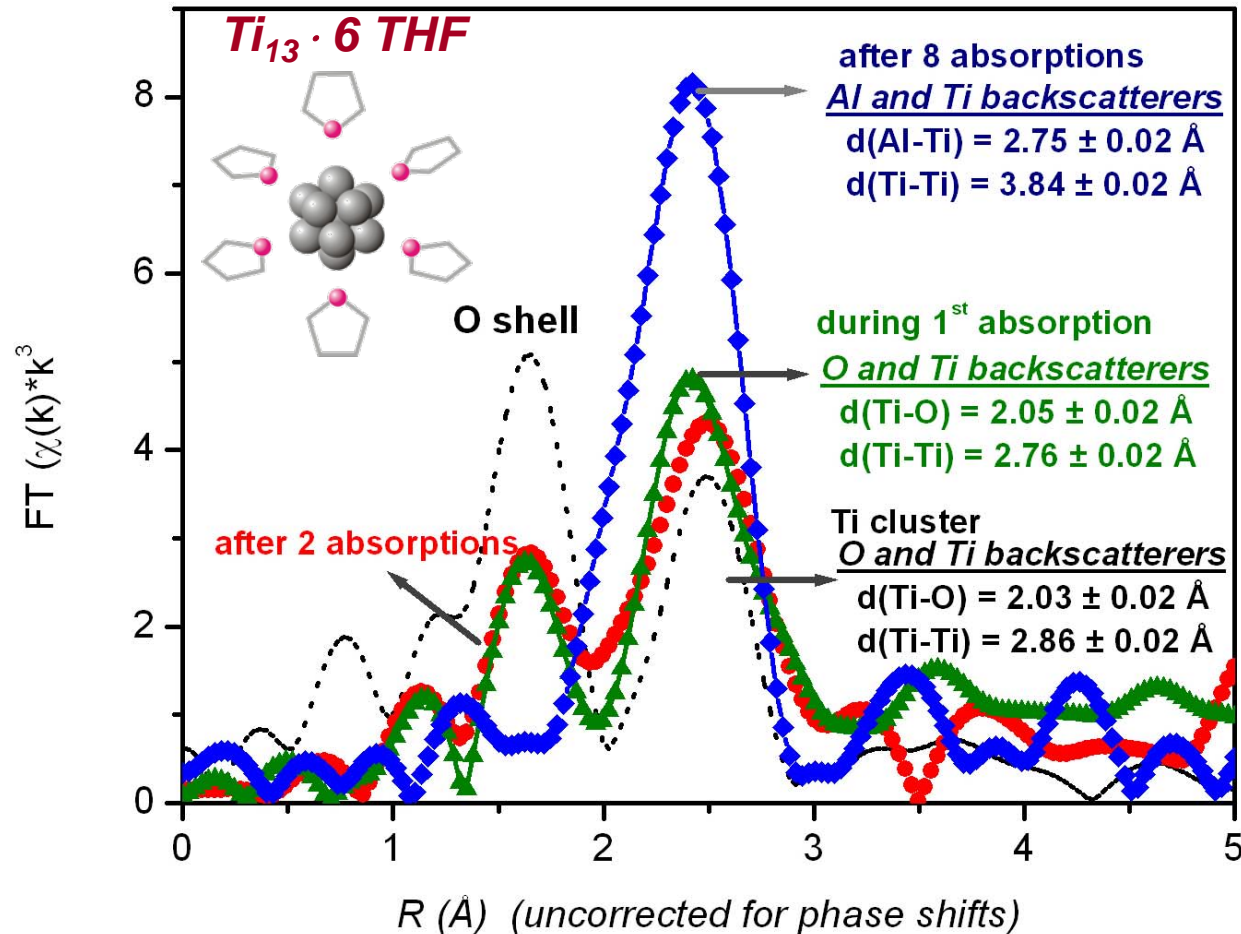
Fourier transform of the k^3 -weighted $\chi(k)$ function of SAH + 5 mol.% TiCl_3 at different cycles.



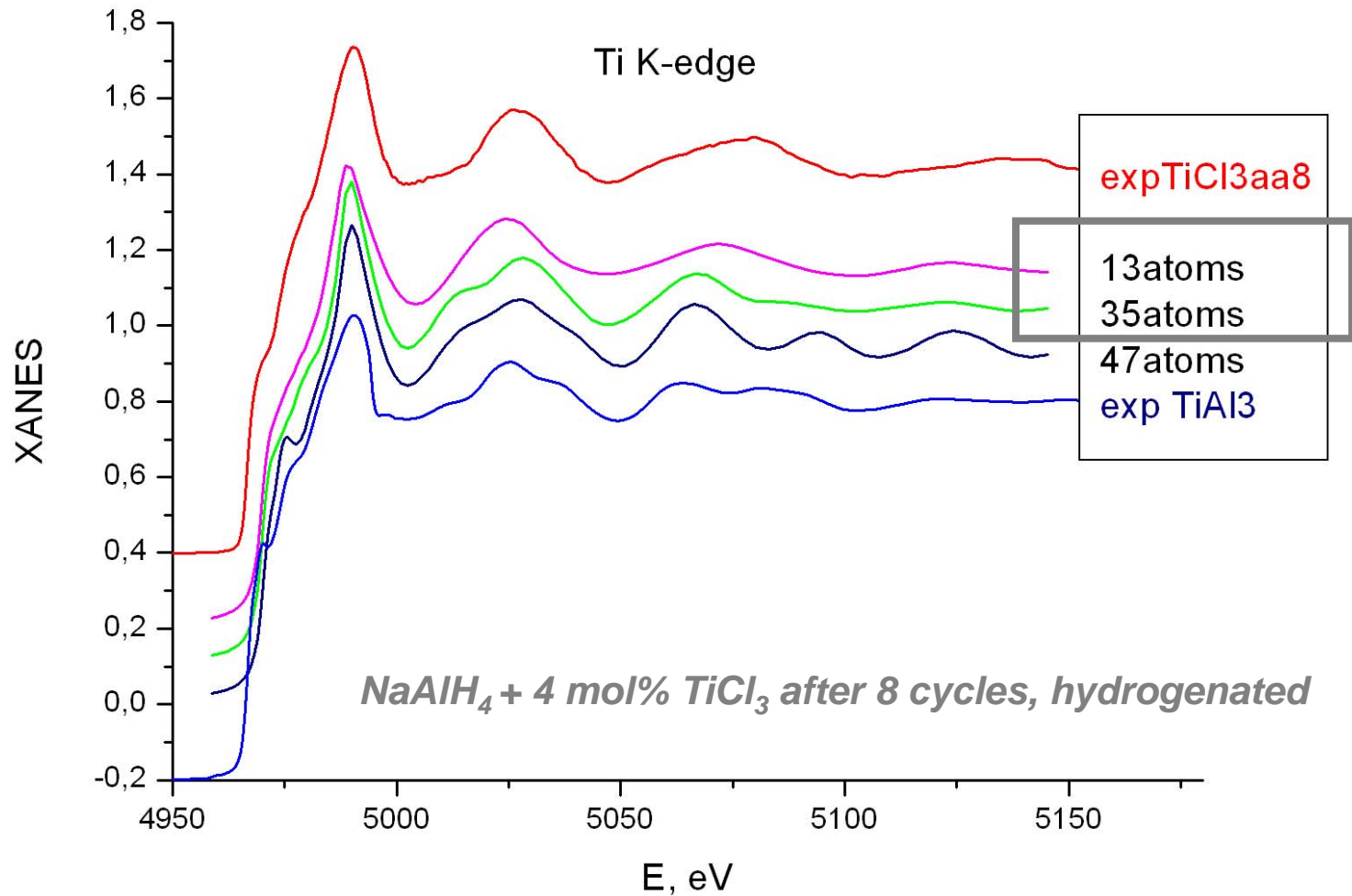
A. Leon, O. Kircher, M. Fichtner, J. Rothe, D. Schild, J. Phys. Chem B 110 (2006) 1192

Ti K edge / EXAFS region / NaAlH₄ + Ti clusters

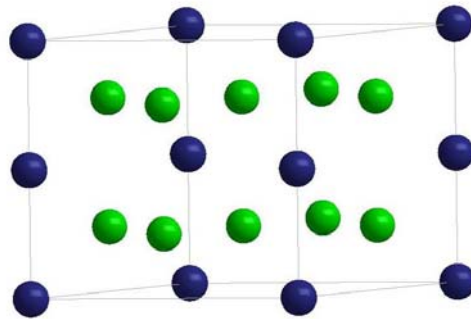
Fourier transform of the k³-weighted $\chi(k)$ function of SAH + 5 mol.% Ti cluster at different cycles.



A. Leon, O. Kircher, M. Fichtner, J. Rothe, D. Schild, J. Phys. Chem B 110 (2006) 1192



A. Léon, G. Yalovega, A. Soldatov, M. Fichtner, J. Phys. Chem. C 112 (2008) 12545-12549.



NaAlH₄ doping
Ball Milling



*Small Ti metal particles
Distorted hcp structure*

First Cycle(s)

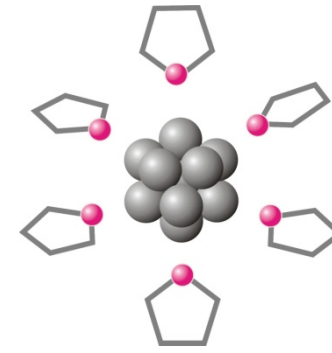


*Small Ti metal particles
Distorted hcp structure*

After 8 Cycles



*Small Ti – Al entities
uniform Ti-Al distance
like distorted TiAl₃
Ti : Al = 1 : 6*



*Ti cluster
Ti-Ti and Ti-O neighbours*



*Ti metal particle
Stripping of O*



What have we learnt / what can we do ?

Experimental observations:
The transformation of Ti into Ti-Al entities in the steady state is correlated with a certain

- Slow down of the kinetics
- Decrease of storage capacity

Avoid their formation to obtain better performance of the material.

✓ **Change dopant**

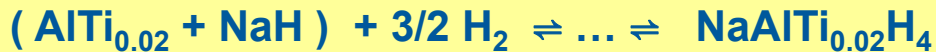
Accept their formation and synthesize steady state directly with cheap materials.

✓ **Cost-effective production method**

Cost effective production

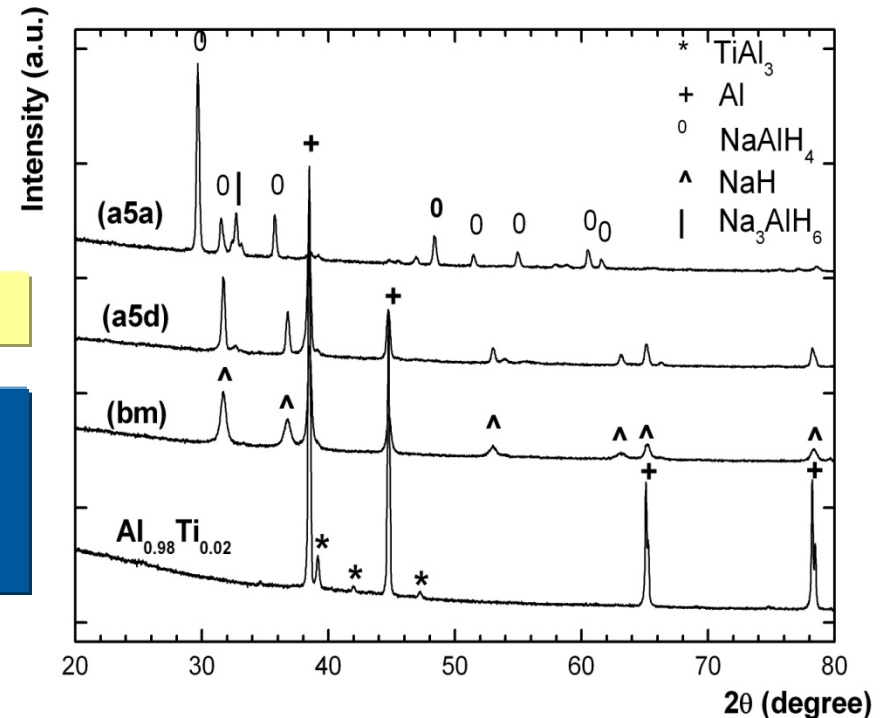
Prepare a nanocomposite which can be loaded with H₂

- 1) Catalytic pretreatment of Al powder
- 2) Subsequent annealing (e.g. 500 °C, 90min)
- 3) Ball milling with NaH and cycling



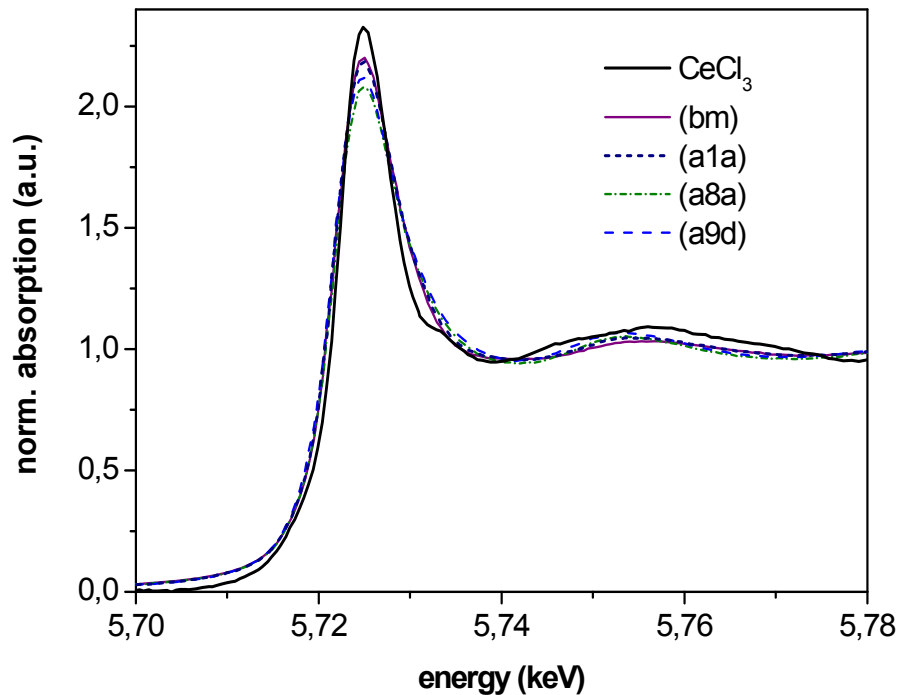
Cheap, fast and stable storage material is obtained.

Catalyst cost decreased by a factor of 500-1000
compared to TiCl₃.

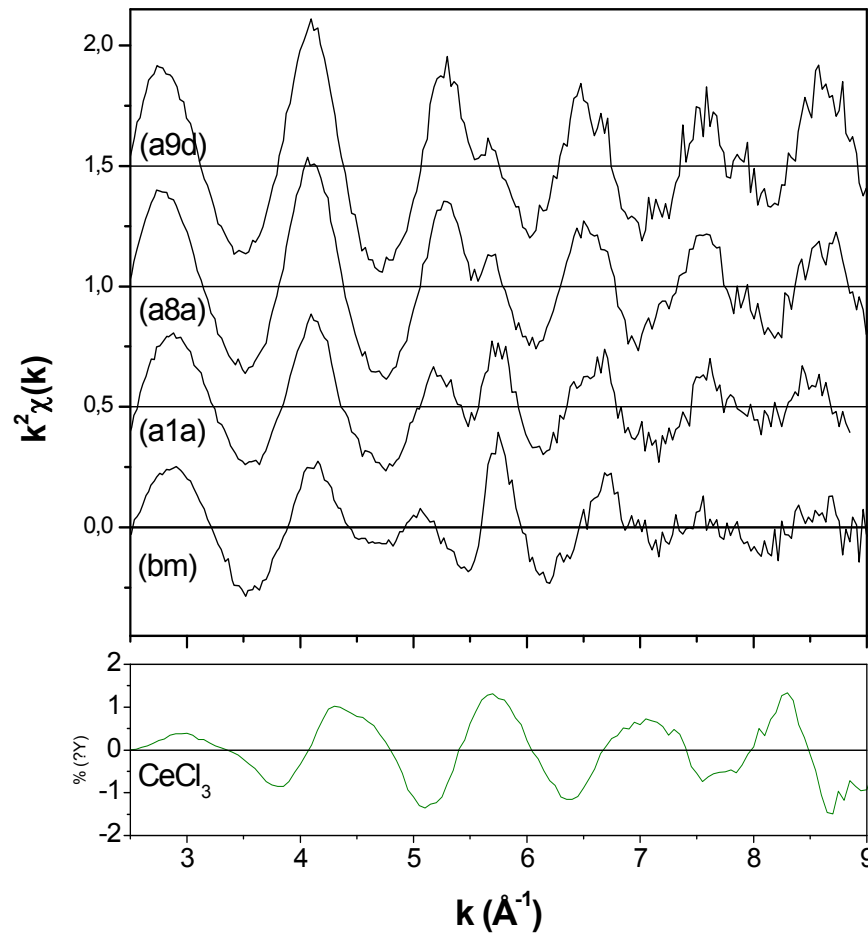


M. Fichtner, Ch. Frommen, Patent DE-PS 10 2005 037 772 (2006),
WO-OS 2007/17129 (2007), EP-OS 1 912 891 (2008)

Ce L-edge; XAS

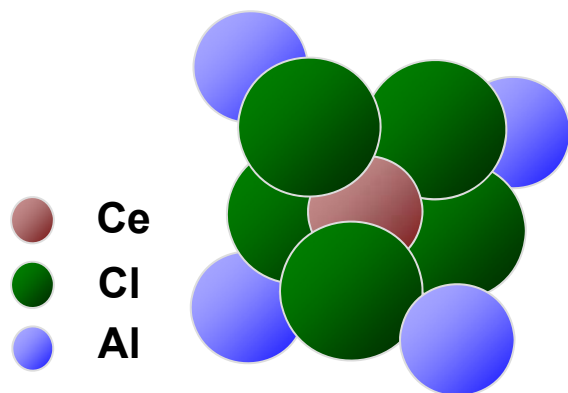


Oxidation state does not change !



A. Léon *et al.*, Phys. Chem. Chem. Phys. 11 (2009) 8829 – 8834.

- (a) Ce in the alanate samples is surrounded by a strongly distorted Cl coordination polyhedron, A stable Ce(III) valence state is observed during ball milling and hydrogen cycling.
- (b) Ce as next neighbour can be ruled out (would lead to fitting failure) → Atomic dispersion of Ce
- (c) The ball-milled sample shows an intimate mixture between CeCl_x entities and the alanate host matrix (Al as overnext neighbour).
- (d) A steady state seems to have been reached after 8 absorption cycles, no significant changes of the local Ce coordination environment occur after the 9th desorption.



2 shells after 8 cycles:

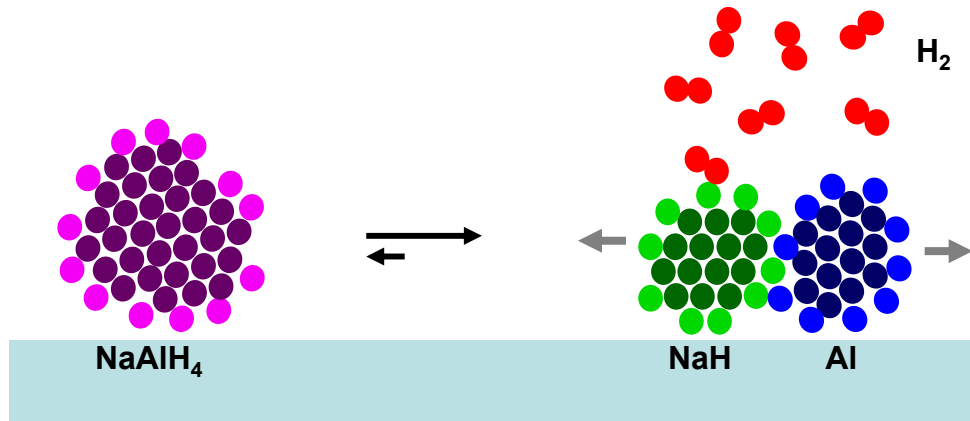
Ce – 5 Cl ~ 3.0 Å

Ce – 4 Al ~ 4.1 Å

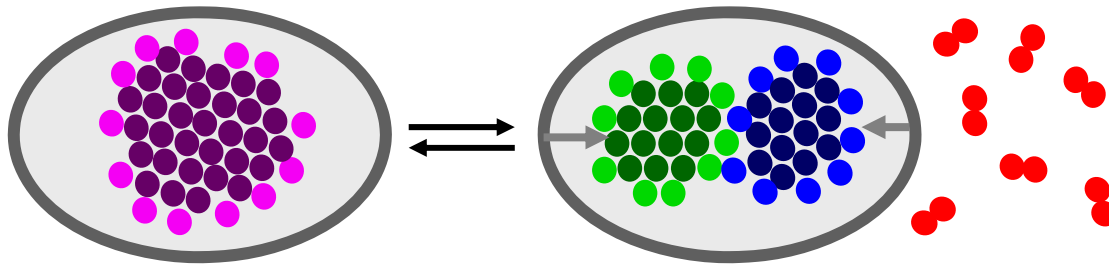
A. Léon *et al.*, *Phys. Chem. Chem. Phys.* 11 (2009) 8829 – 8834.

Alanates on the nanoscale

Complex hydrides on the nanoscale



- a) Free-standing on a surface
- kinetics (+)
 - reversibility (-)
 - thermodynamics (?)



- b) Nanoconfined in matrix
- kinetics (+)
 - reversibility (+)
 - thermodynamics (?)

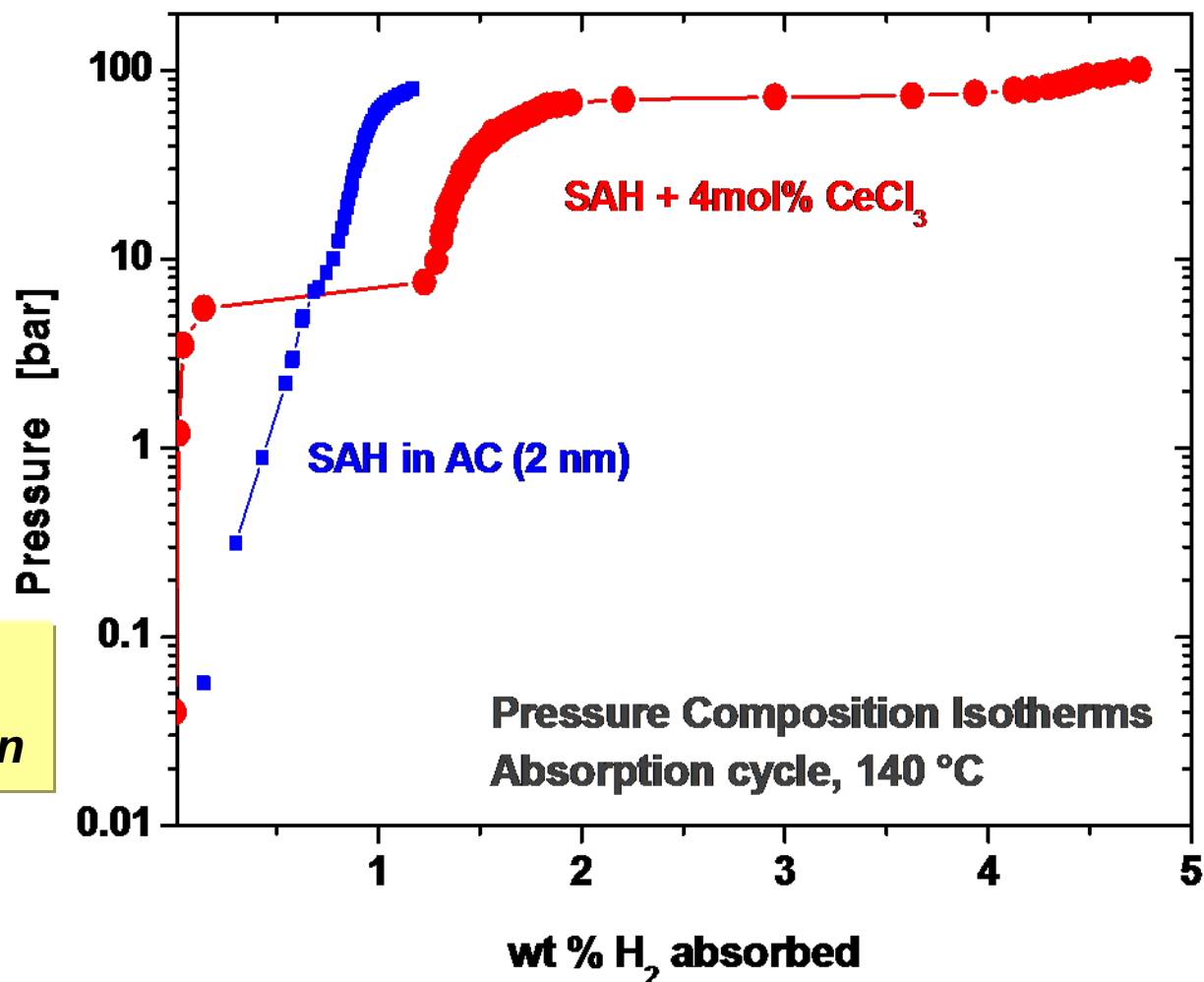
M. Fichtner, Nanotechnology 20 (2009) 204009

Nanoconfined NaAlH₄



First indication for altered thermodynamics of a nanoconfined complex hydride

- Enhanced H solubility
- Narrowed 2-phase region



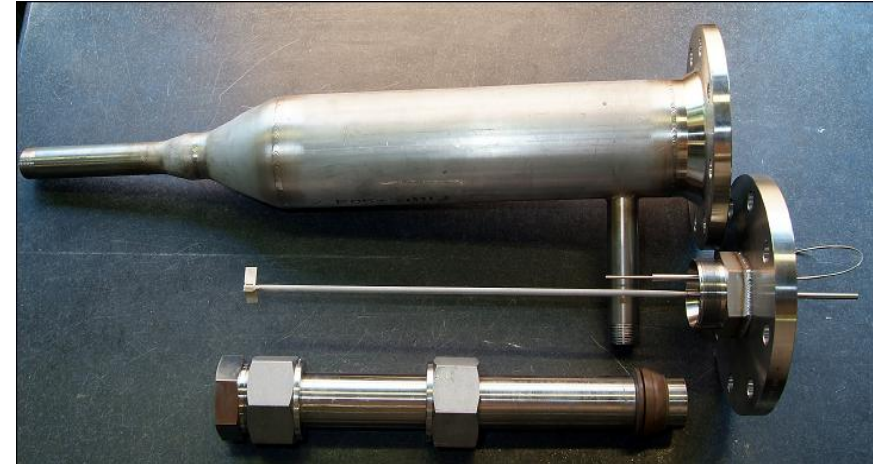
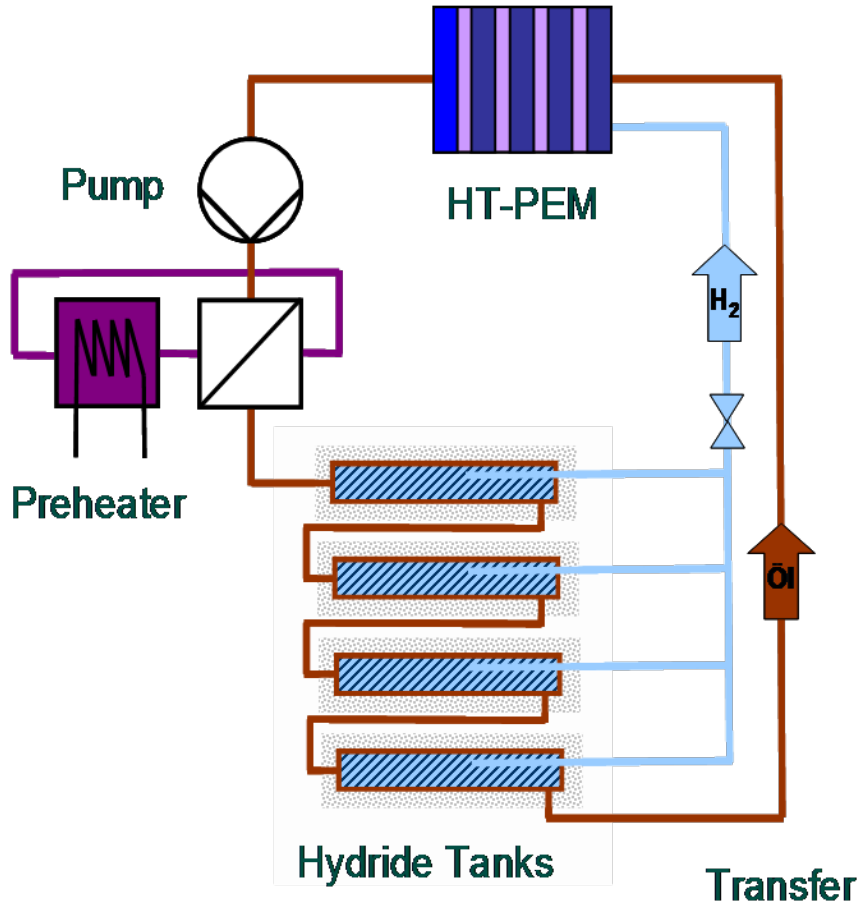
M. Fichtner, W. Lohstroh, A. Roth, O. Zabara (MH 2008, Reykjavik, Iceland),

W. Lohstroh, A. Roth, H. Hahn, M. Fichtner, Chem.Phys.Chem. (2010)

Alanates

System Integration

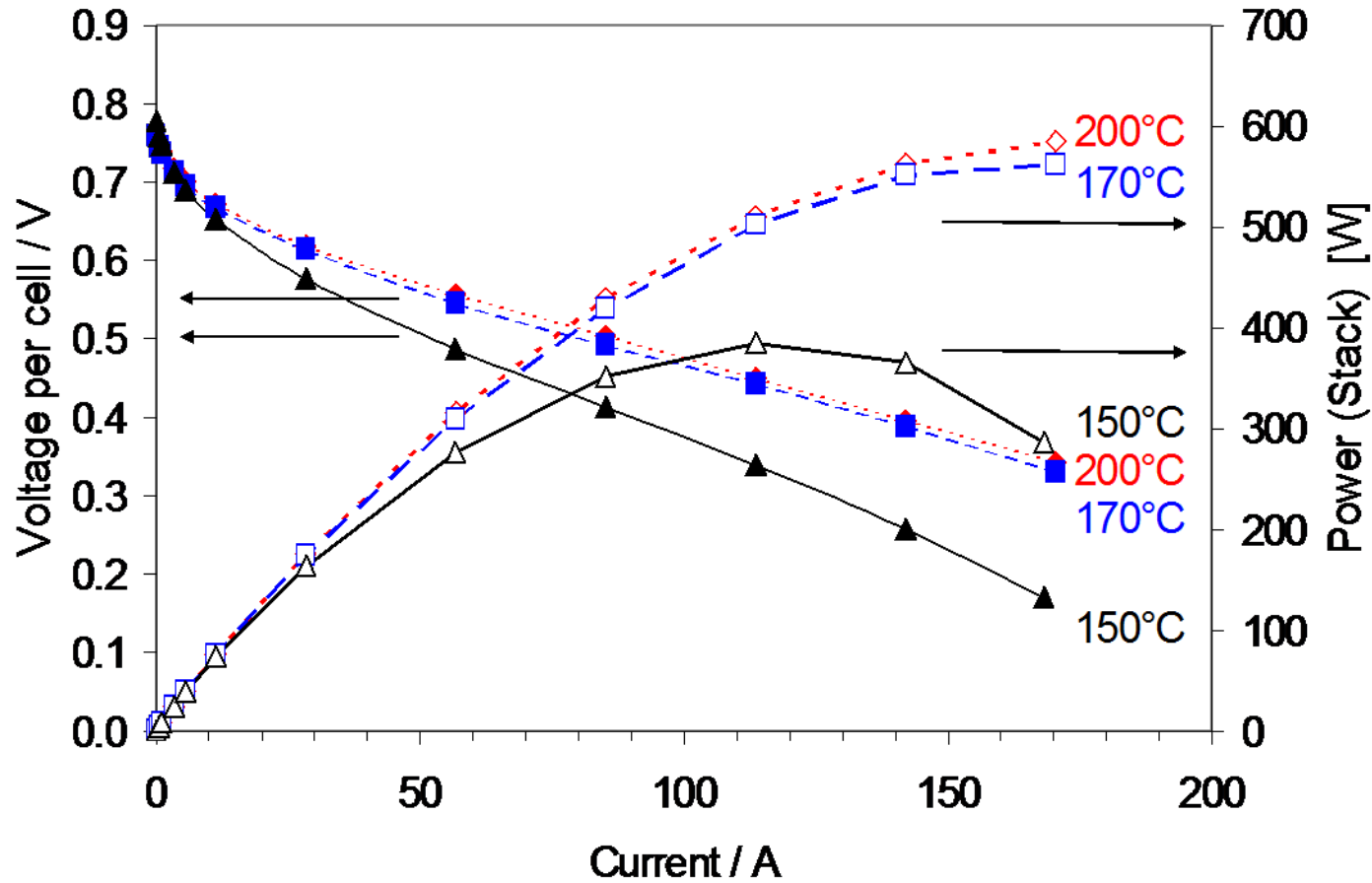
Thermal coupling of alanate tanks with a HT-PEM FC



P. Pfeifer, C. Wall, J. O. Jensen, H. Hahn and M. Fichtner,
Int. J. Hydr. Energy 34 (2009) 3457

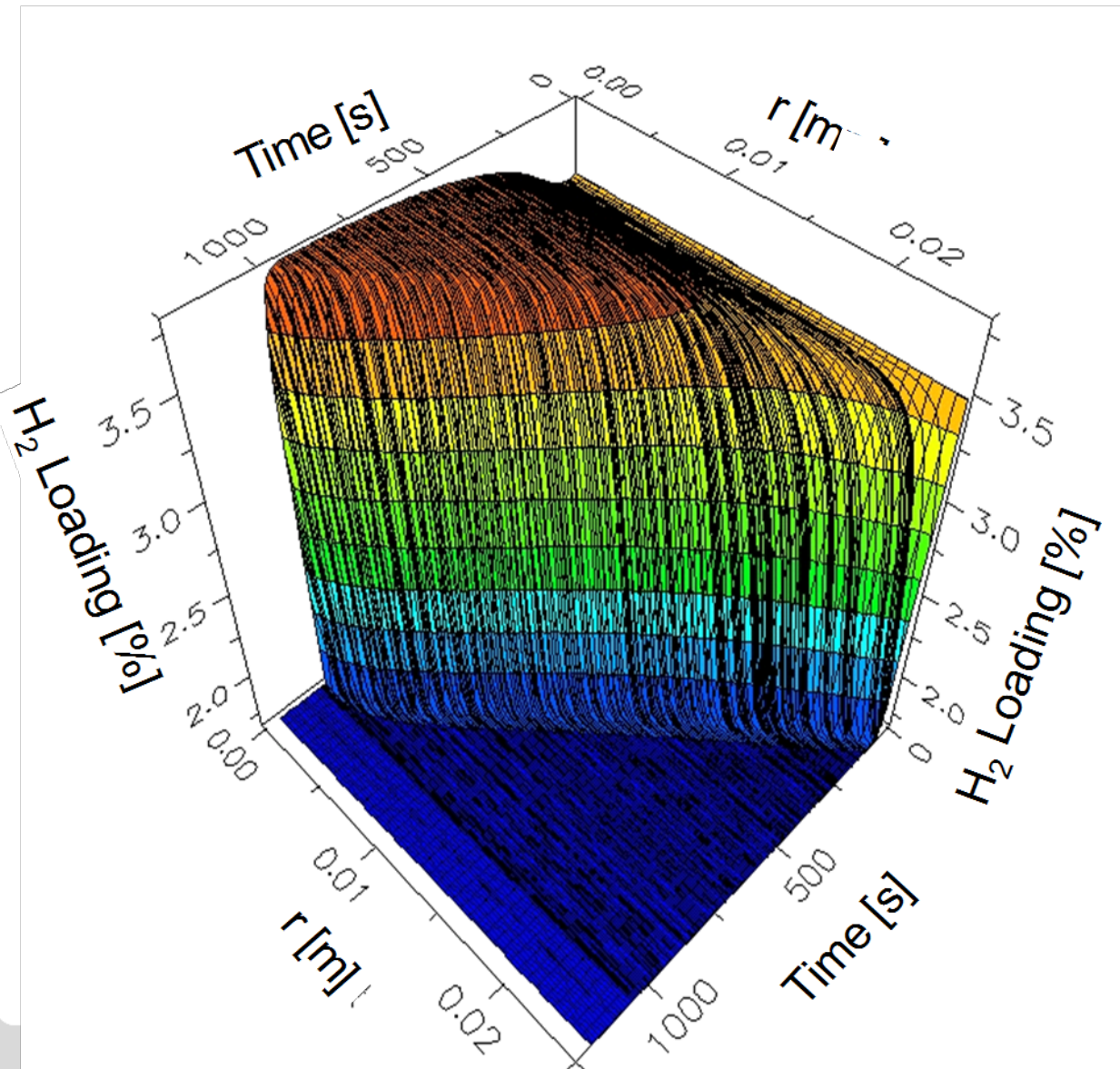
Thermal coupling of alanate tanks with a HT-PEM FC

Characteristics of the HT PEM FC stack



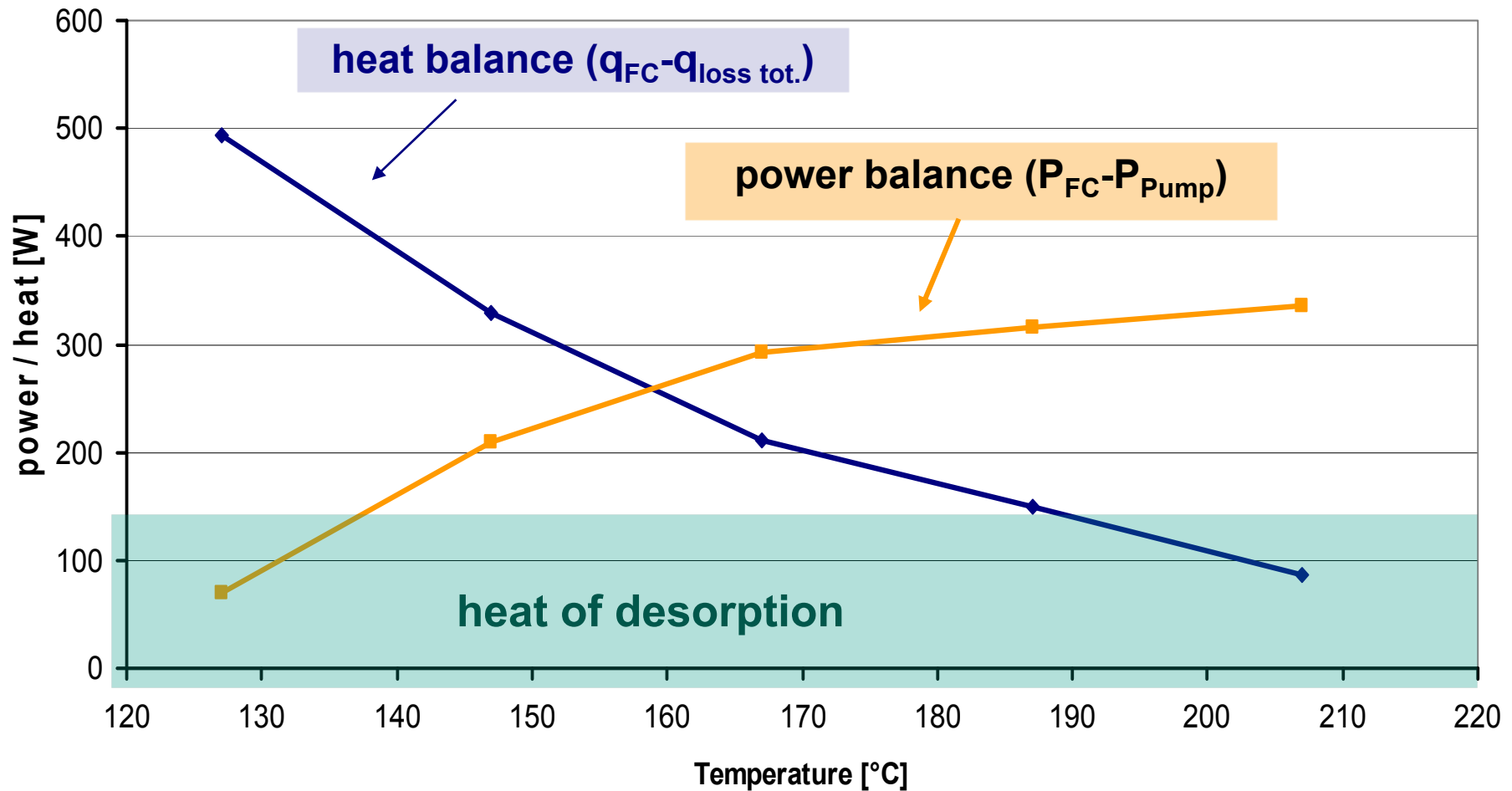
Thermal coupling of alanate tanks with a HT-PEM FC

Modelling of the tank behaviour

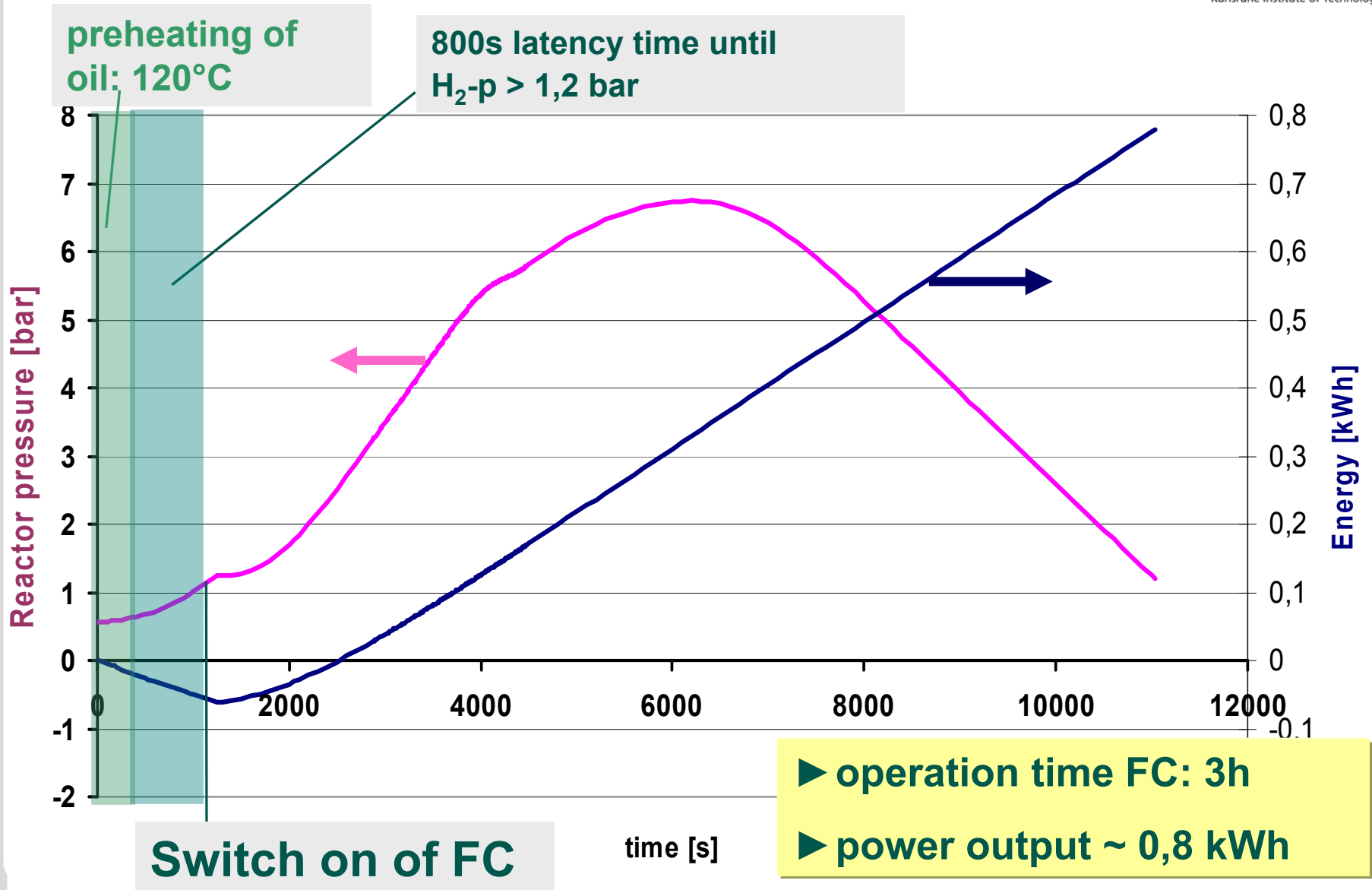


Hydrogen content in the alanate in radial direction versus time (time = 0 corresponds to start of heating up); overall heat dissipation, heat loss and heat capacity of the system considered.

Identification of stable operation regimes



Cold start / Cumulative power output for 1kW HT PEM FC system with 2 kg NaAlH₄ H storage



- ▶ *Highly effective nanoscale catalysts were synthesized and tested.*
- ▶ *Rate limiting steps in the transformation of NaAlH_4 were identified.*
- ▶ *Hints for nature of moving species were gained.*
- ▶ *Understanding of the microstructure of Ti and Ce dopant during preparation and cycling.*
- ▶ *Development of cost-effective Ti doped alanate.*
- ▶ *Change of thermodynamics by infiltration in microporous scaffold.*
- ▶ *First system integration of an alanate tank in the environment of a HAT-PEMFC*

Thank You !